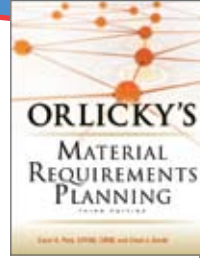


## The Rules are About to Change

The traditional definition and application of MRP is failing in a demand driven and more volatile manufacturing and supply landscape. The next generation of MRP, Demand Driven MRP (DDMRP), will change all the rules, fix the short comings, and create the visibility and velocity required to stay competitive in today's environment. DDMRP will be formally introduced to the world in the next revised edition of *Orlicky's Material Requirements Planning* (McGraw-Hill, 2011) due out in the Spring of 2011. Replenishment+® (R+®) makes DDMRP.



*"The thing I like about R+ is the visibility we get with it. The ease of use; once we install it we find that people are very comfortable with it quickly. It also gives us a lot of focus on how we manage our inventories, a lot better than we had before. We've seen a dramatic decrease in our stock-outs and a lot better flow in our system."*

Robert Parker  
LeTourneau Technologies



*"Replenishment+® is an extremely simple product to use. It is easy to interpret the signals from the product, very visible for all levels of the company and it was simple to tell people what really needed to be done. We can already see our inventories dropping. We have not had any out of stock situations."*

Craig Jolly  
Oregon Freeze Dry



## Replenishment+® Highlights

- Identify and place strategic parts/inventory positions for maximum lead time and inventory compression
- Easily define and manage critical individual part and part group attributes
- Easily set seasonal adjustments for relevant parts
- Easily ramp parts up or down for introduction and discontinuation
- Easily review and accept recommended Purchase Orders, Manufacturing Orders and Fulfillment Orders from a highly visible Planner's workbench
- Easily see qualified order spikes and compensation recommendations
- Launch orders with due dates based on a revolutionary qualified cumulative lead time calculation
- Misalignments between incoming supply availability and parent item requirements are highlighted for planners
- Clear and visible real-time alerts and action messages for Suppliers, Buyers, Materials Managers and Manufacturing and Fulfillment personnel
- Point and click drill down allows personnel to view all order and part activity and notes
- Front office interface allows personnel to launch order specific emails and set calendar events for follow up
- Reporting suite allows both snapshot and trend views as well as customizable reports

### QUICK FACTS:

- Founded in 1986
- HQ in Northern, NJ
- Replenishment+ Channel Partner
- Progress Applications Partner
- Infor Channel Partner
- Microsoft Gold Certified Partner

**Online Demonstrations are Available at: [issgroup.net](http://issgroup.net)**

### Users Include:

- LeTourneau Technologies
- Siegwerk
- Jamestown Container Companies
- Erickson Air-Crane
- Oregon Freeze Dry
- Midwesco Filter
- Tube Forgings of America
- Wellman Products Group
- MC Gill

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